

Front Seat Track

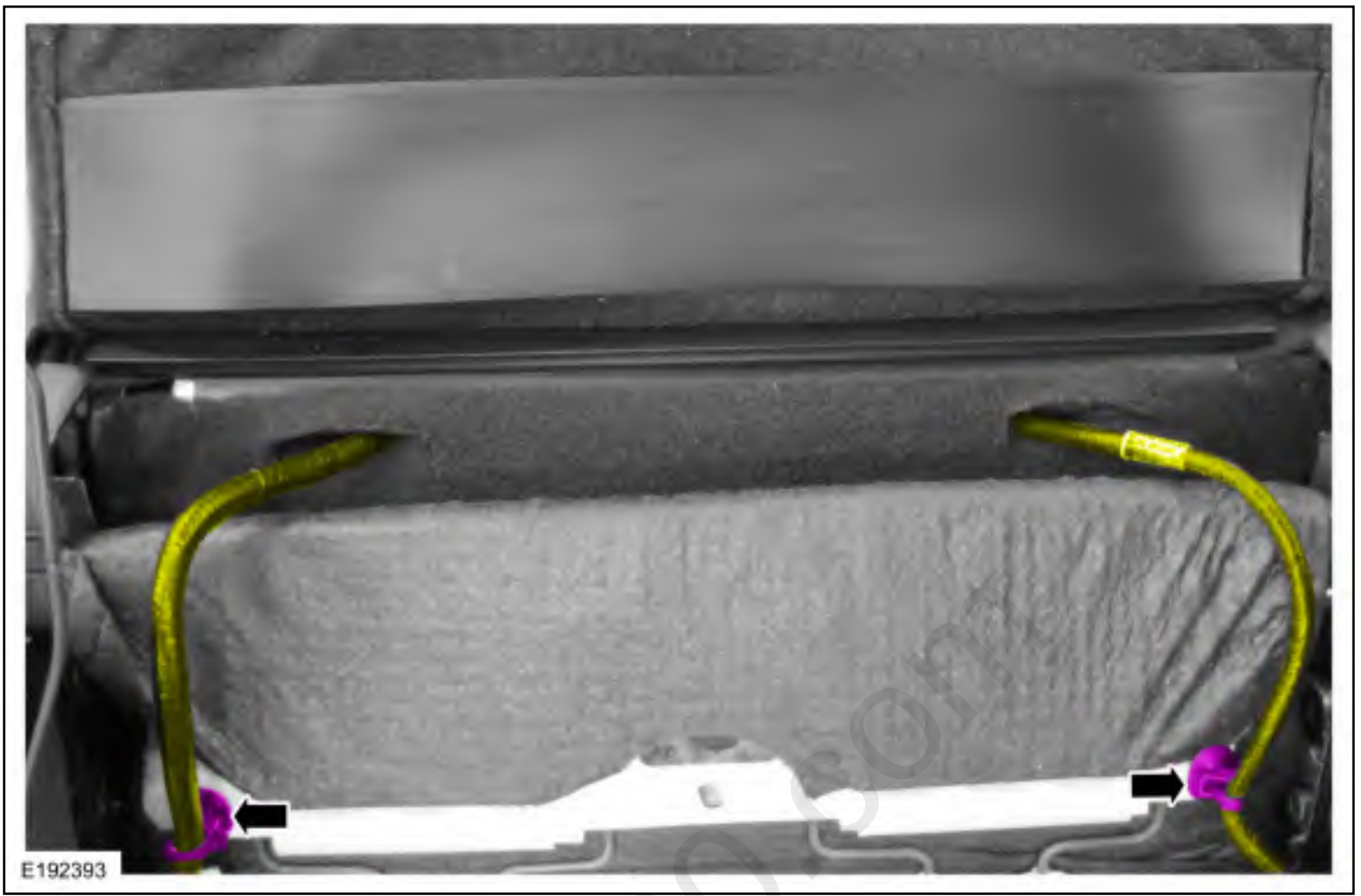
Base Part Number: Base Part Number: 61704

Removal

1. If equipped with manual lumbar, adjust the manual lumbar to the fully relaxed position.



2. Remove the front seat cushion and cover as an assembly.
Refer to: [Front Seat Cushion Cover](#) (501-10A Front Seats, Removal and Installation).
3. Release the wire harness retainer(s) and position the wire harness(es) aside.



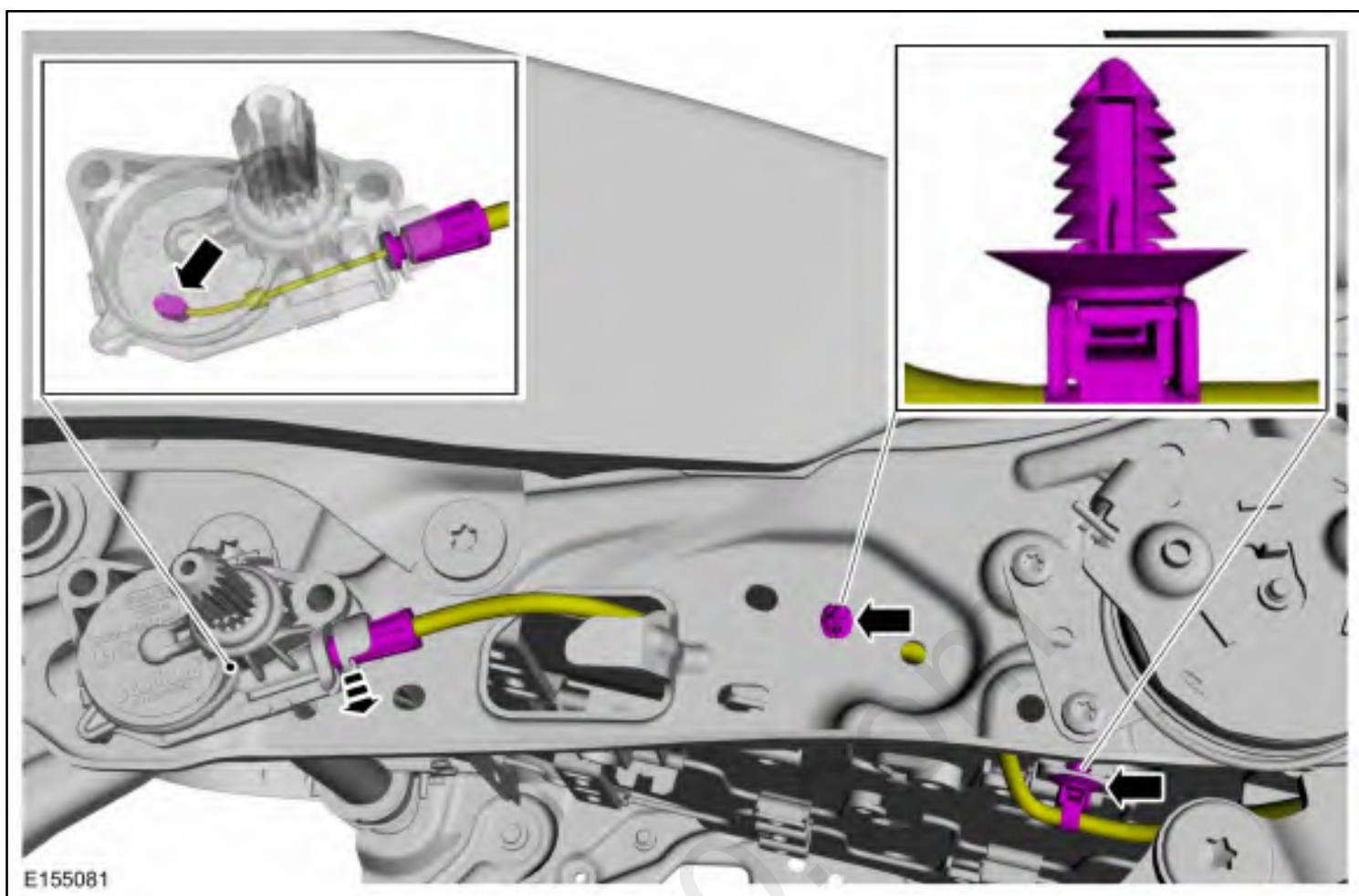
4. If equipped with a multi-contour seat, remove the front seat cushion adjuster.
Refer to: [Front Seat Cushion Adjuster - Vehicles With: Multi-Contour Seats](#) (501-10A Front Seats, Removal and Installation).
5. **NOTE:** *This step is only necessary when the passenger seat is equipped with an original equipment (OE) OCS.*

Remove the OCS.

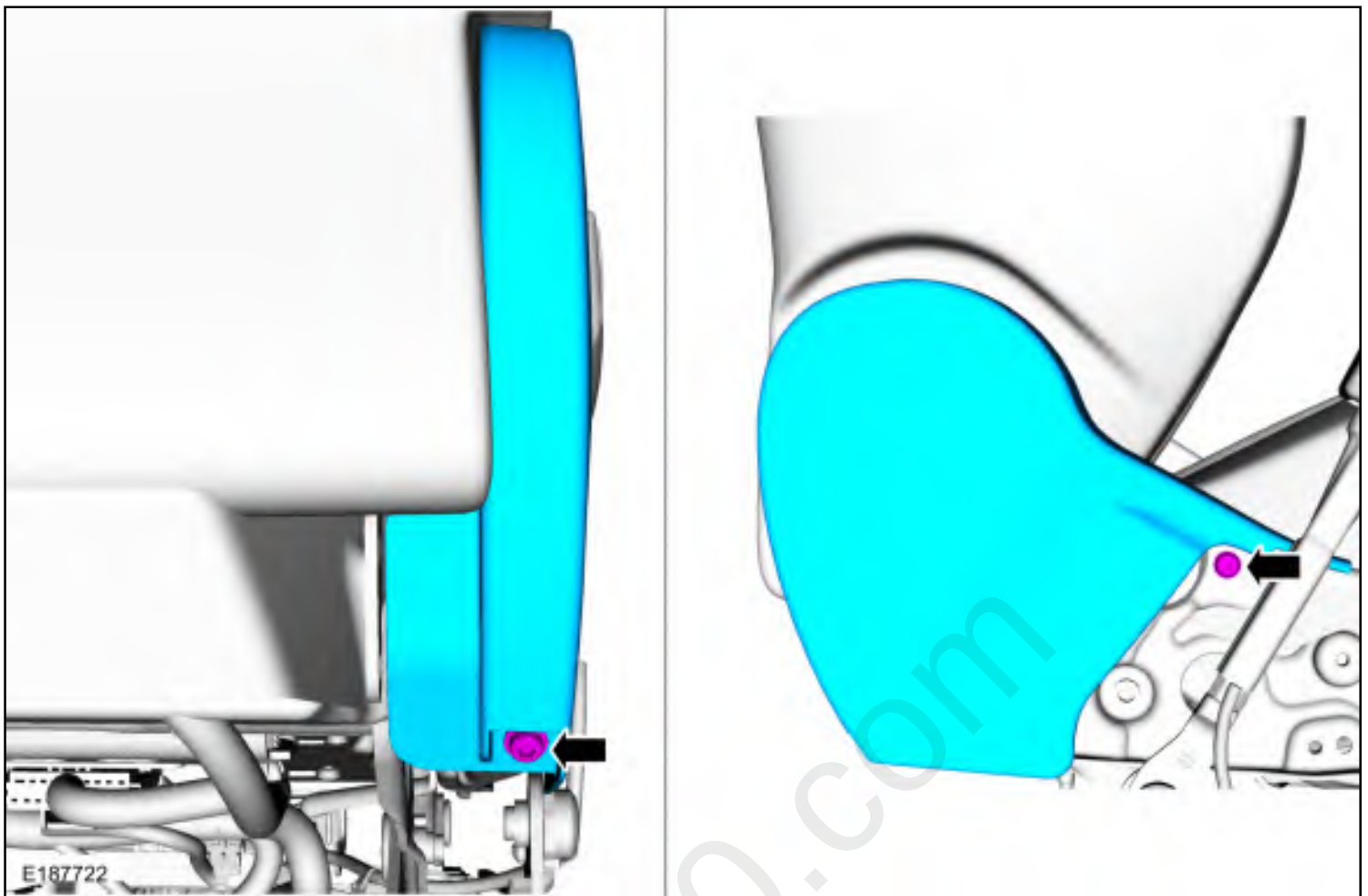
Refer to: [Occupant Classification System \(OCS\) Sensor - Vehicles Without: Multi-Contour Seats](#) (501-20B Supplemental Restraint System, Removal and Installation).

Refer to: [Occupant Classification System \(OCS\) Sensor - Vehicles With: Multi-Contour Seats](#) (501-20B) .

6. If equipped with manual lumbar, position the cable away from the seat track.
 - Disconnect the cable from the manual lumbar actuator.
 - Detach the cable retainers from the seat track.



7. Remove the screws and the recline cover.



8. Remove the bolts and the front seat backrest.
Torque: 33 lb.ft (45 Nm)



9. Remove the safety belt buckle.

Refer to: [Front Seatbelt Buckle](#) (501-20A Seatbelt Systems, Removal and Installation).

Installation

All seats

1. **NOTE:** *Transfer components to the new seat track as necessary.*

To install, reverse the removal procedure.

Driver seat with memory

2. **NOTE:** *This step is only necessary when installing a new component.*

Operate the seat in all directions through the full range of travel to set soft stops and avoid a premature stopping point occurrence after the vehicle is returned to the customer.